

TABLE A-1
AQL Conversion Table

For specified AQL values falling within these ranges.	Use this AQL value
— to 0.109	0.10
0.110 to 0.164	0.15
0.165 to 0.279	0.25
0.280 to 0.439	0.40
0.440 to 0.669	0.65
0.700 to 1.09	1.0
1.10 to 1.64	1.5
1.65 to 2.79	2.5
2.80 to 4.39	4.0
4.40 to 6.99	6.5
7.00 to 10.9	10.0

TABLE A-2²
Sample Size Code Letters¹

Lot Size	Inspection Levels				
	Special S3 S4		General I II III		
2 to 8	B	B	B	B	C
9 to 15	B	B	B	B	D
16 to 25	B	B	B	C	E
26 to 50	B	B	C	D	F
51 to 90	B	B	D	E	G
91 to 150	B	C	E	F	H
151 to 280	B	D	F	G	I
281 to 400	C	E	G	H	J
401 to 500	C	E	G	I	J
501 to 1,200	D	F	H	J	K
1,201 to 3,200	E	G	I	K	L
3,201 to 10,000	F	H	J	L	M
10,001 to 35,000	G	I	K	M	N
35,001 to 150,000	H	J	L	N	P
150,001 to 500,000	H	K	M	P	P
500,001 and over	H	K	N	P	P

¹Sample size code letters given in body of table are applicable when the indicated inspection levels are to be used.

²The theory governing inspection by variables depends on the properties of the normal distribution and, therefore, this method of inspection is only applicable when there is reason to believe that the frequency distribution is normal.